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***50E***



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## The main specifications

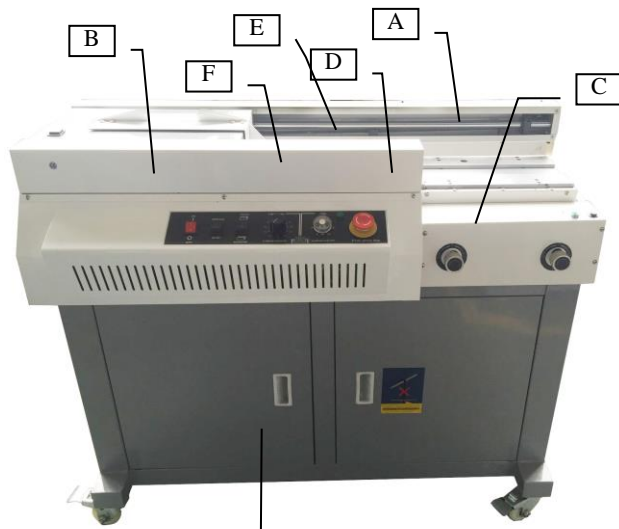
- 1) **models** 50E
- 2) **Maximum length of the system** 320mm
- 3) **Maximum system thickness** 55mm
- 4) **Operating speed** manual 200-250 Present / hour  
automatic 250-300 Present / hour
- 5) **Cover thickness** 70p~250p
- 6) **melt time** 15-20 minutes
- 7) **power supply** 220V/50/ 60HZ
- 8) **power consumption** 1.2KW
- 9) **machine size** 1080mm×520mm×970mm
- 10) **machine weight** 150KG

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## the various parts of the machine illustrated

A. panel

B . Set the stage



C . Clip this table

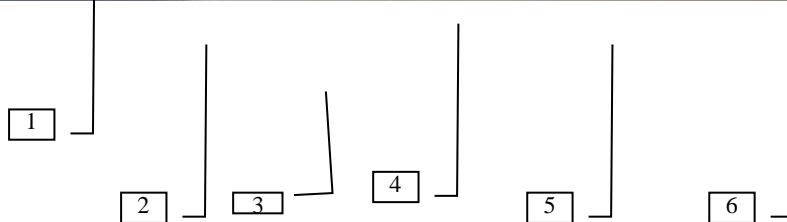
D . Glue tank

E . Milling cutter

F . electrical

G . The dust

## Panel component



- 1 . **power switch** : When the red light is on.
- 2 . **Manual / automatic selection switch**
- 3 . **milling cutter switch** : | run O Don't run
- 4 . **clamp pressure adjusting button** : 60~100KG
- 5 . **clamp time adjustment button** : 2~10 秒
- 6 . **Emergency stop button**



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- 7 . **Radius angle**

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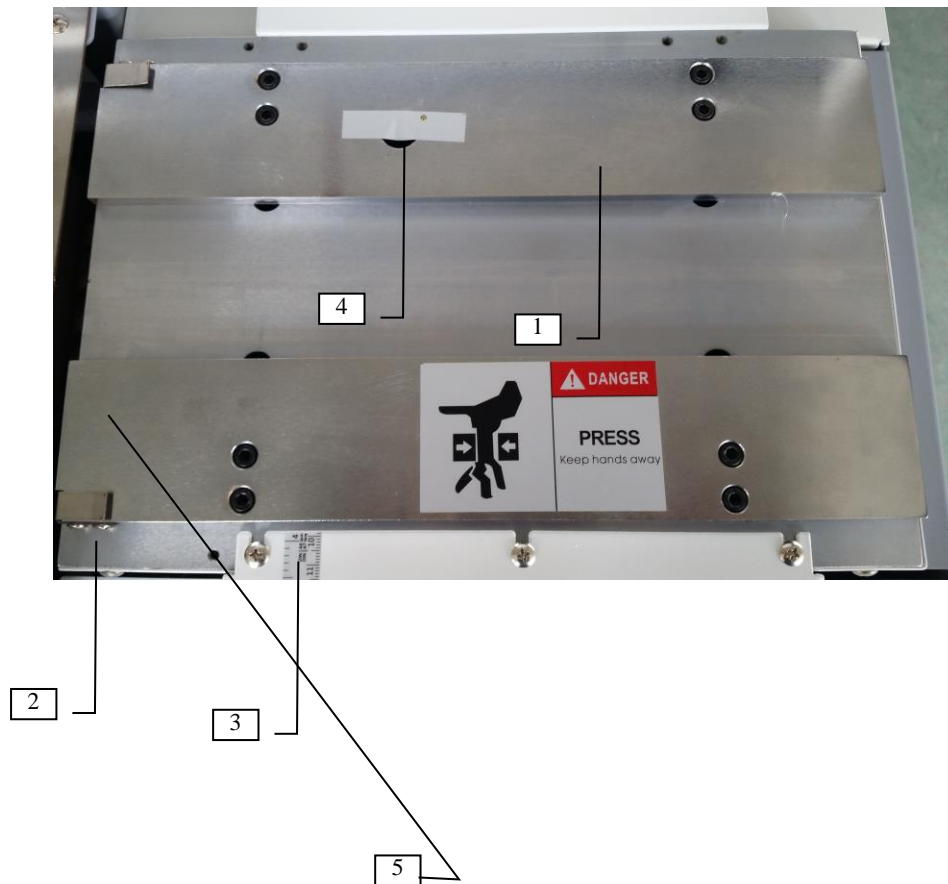
## Set the component



- 1 . **The keys** :    ⬆ clamp    ⬇ loosen
2. **Photoelectric switch** : Automatically used for induction of books into the stage ( This switch position in the plywood inside the station )

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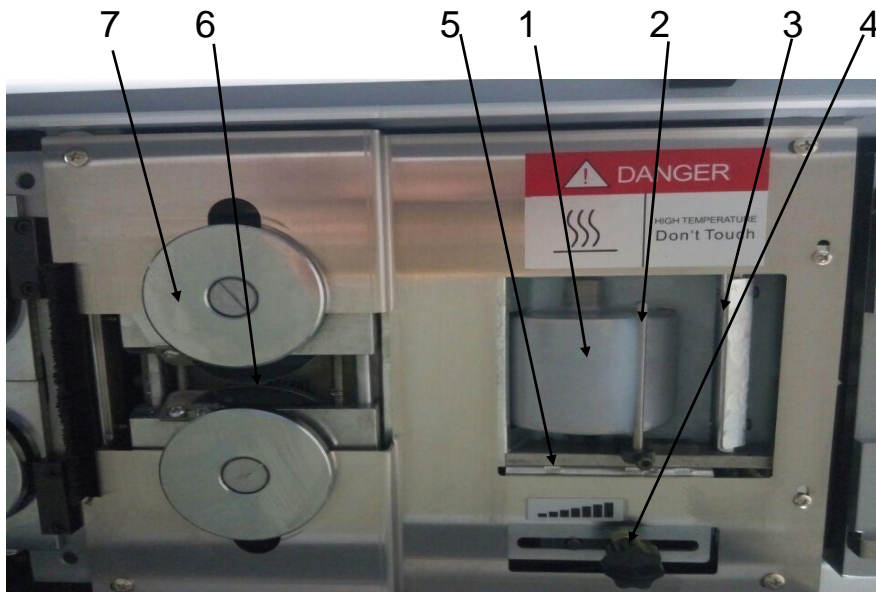
## Clamp the part



1. **clamp** : The clamping book
2. **The front cover block gauge** : Adjusting and adjusting the front and back of micro cover.
3. **cover center adjustment ruler** : The ruler has a mm scale, and is used for adjusting the cover center.
4. **The photoelectric switch** : Used for induction cover is placed ,Do not put the cover machine will not be able to continue the action.
5. **center line index** : Used to adjust the cover center

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## Glue tank parts

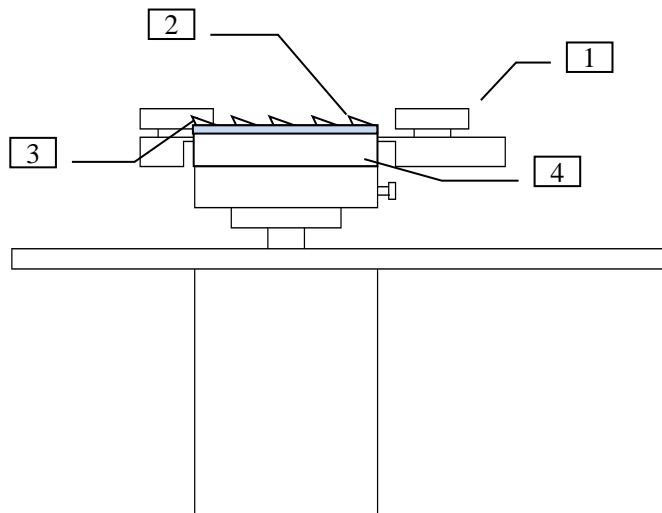
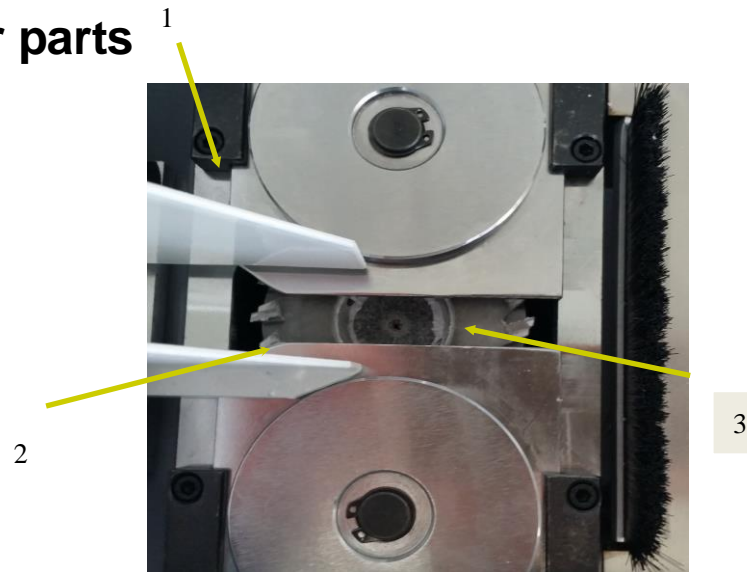


1. **belt wheel** : Used to bring glue up.
2. **squeezing rod** : Take the rubber glue squeezing high.
3. **scraping plate** : The back glue scraping.
4. **Frictioning plate height adjusting button** : Adjust the thickness of glue on the back of the book.
5. **glue upper and lower limit indicator**.
6. **Side glue roller**
7. **retractable wheel side glue**



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## Cutter parts




- 1、Cutter cover
- 2、Small milling cutter
- 3、Rotating knife
- 4、Cutter base

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## The operating instructions

### Manual / automatic

#### Manual

- 1) turn on the power switch , Melt time of about 20 minutes , The glue melting LED lights.
- 2) according to the thickness of a book cover thickness adjustment.
- 3) Clip time : 1 centimeters below : 4 second  
2 centimeters below : 6 second  
3 centimeters below : 8 second  
4 centimeters below : 10 second
- 4) Clamp pressure : Within the scope of 60~100KG , The book doesn't creases shall prevail.
- 5) Put the paper into, aligned on the left , According to the key  clamping system.
- 6) Press the start button , The mobile station of the left, stop on the le.
- 7) Completion of the system Draw right.

**Automatic** : When using the automatic system, the first book must be manually adjusted.

- 1) Press switch to automatic.
- 2) Put on the cover in this stage
- 3) Put the paper into, aligned on the left , At this time only about 1 second to collate books , Time to automatic clamping.

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- 4) Set the machine moving to the left, left behind. Clamp clamping, time to clip this fall
  - 5) At this point the complete set the automatic relax , Take out the books to the right.

## **Warning**

- 1 . When the temperature is not reached, please do not press the indentation and the reset button.。
- 2 . Glue tank heating temperature of about 170~190 DEG C temperature, can not touch。
- 3、 The main box has a high voltage, non professional staff, do not arbitrarily open the cover, to prevent static electricity。
- 4、 Avoid exposure to sunlight and high temperature, not long in humid environment。
- 5、 When not in use, please turn off the power switch and unplug the power plug



## Certificate of conformity and warranty

Machine information			
<b>Machine name</b>	Paper Glue binder machine		<b>Model</b> <i>50E</i>
<b>Inspection time</b>		Examination clerk	<b>Machine number</b>
<b>Date of production</b>			<b>Sales date</b>
<b>Manufacturer</b>			<b>Sales company</b>
Warranty information			
<b>Warranty content</b>	In addition to loss of parts		
<b>Warranty period</b>			
<b>Warranty serial number</b>	<b>Fault description</b>	<b>Solution measures</b>	<b>Time</b>
1			
2			
3			
4			
5			
6			